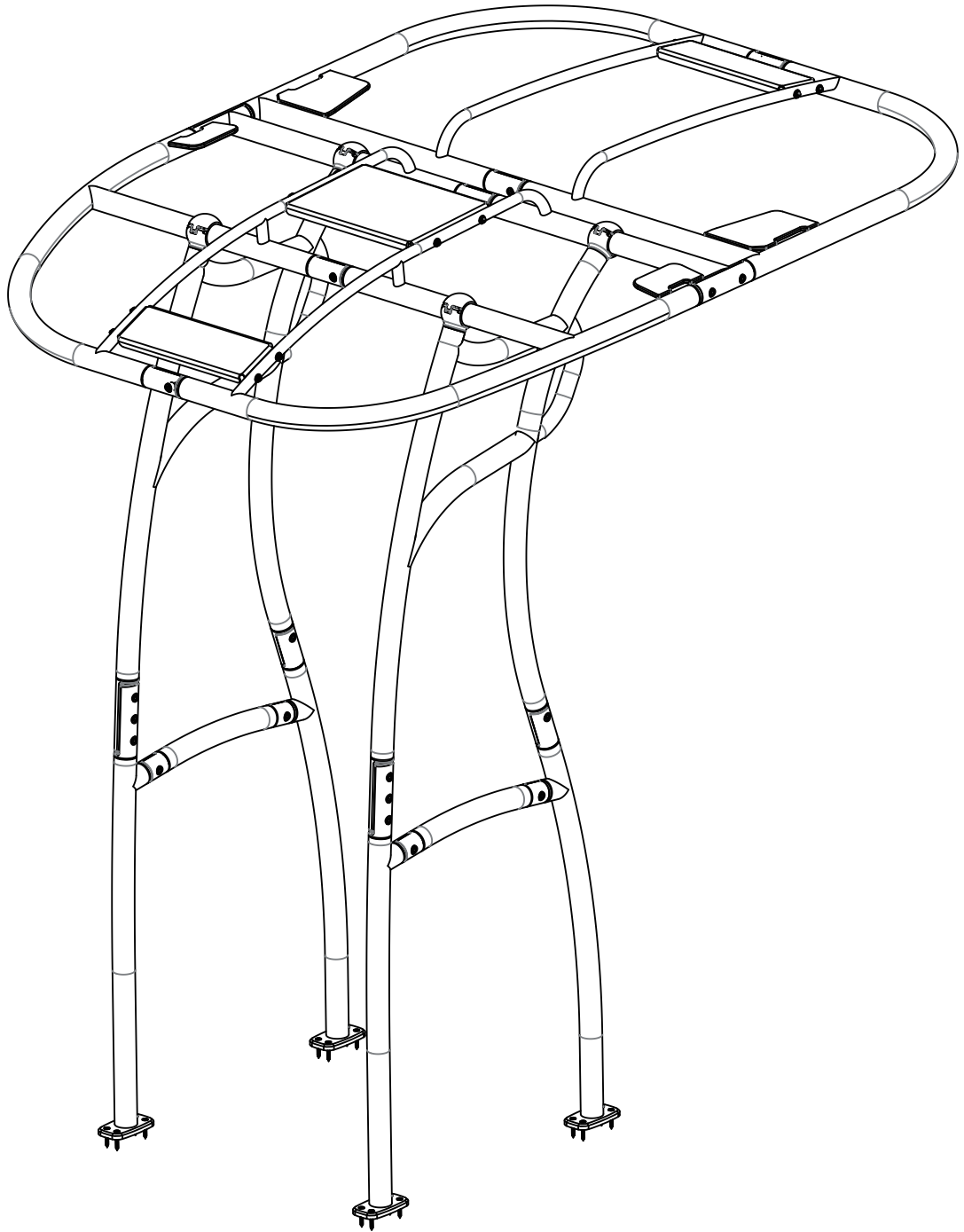


600 T-TOP

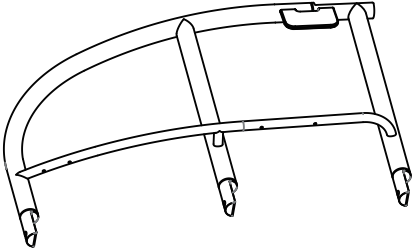
INSTALLATION GUIDE



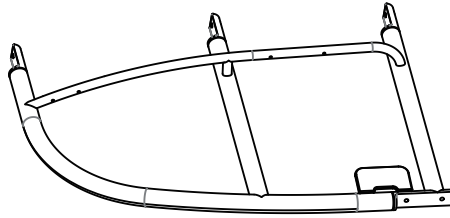
Please take a few minutes to read the entire installation instructions before installation.

PART LIST

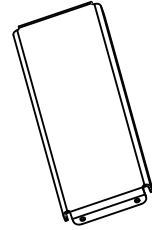
Canopy Frame



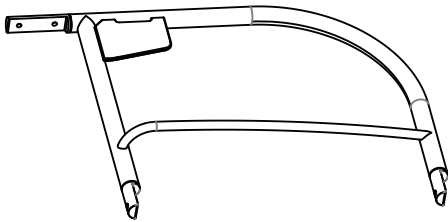
Front stbd 1x



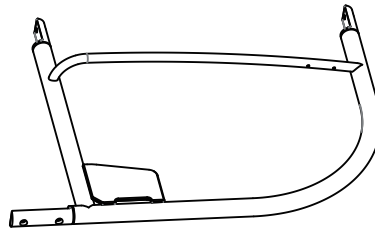
Front port 1x



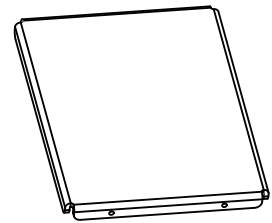
Accy Plate 1x



Rear stbd 1x

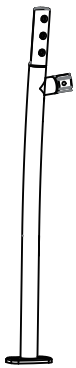


Rear port 1x



Centre Plate 1x

Side Frame Lower



Port
1x



Port
1x



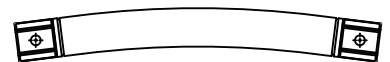
Port
1x



Stbd
1x

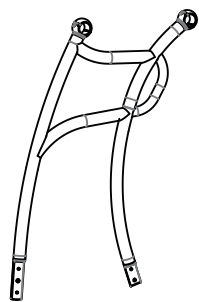


Stbd
1x

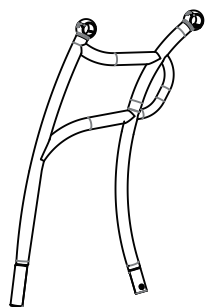


Stbd
1x

Side Upper Frame

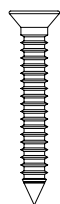


Port 1x

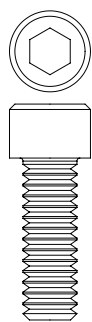


Stbd 1x

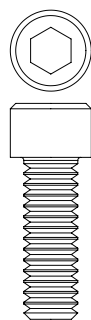
Other Parts



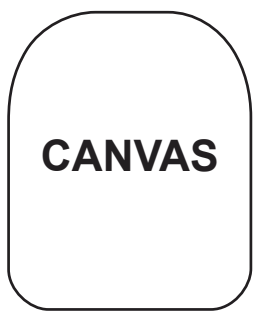
1x



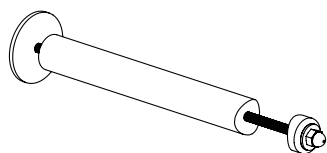
1/2 Inch
28x



1/4 Inch
28x



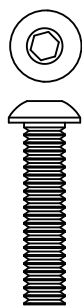
1x



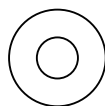
1x



Rope 1x



1/4 Inch
12x



1/4 Inch
12x



1/4 Inch
12x

Before Install

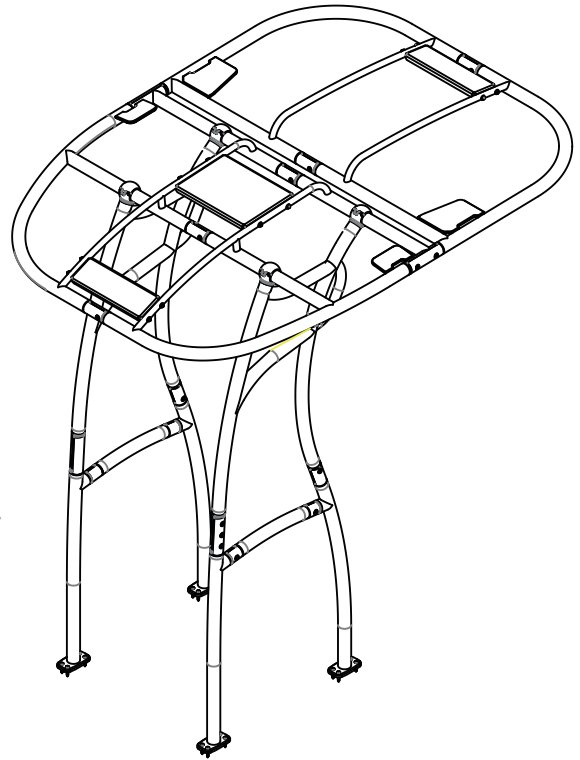
Layout all the parts so that you know which piece goes where.

A helper is needed for installation.

The two main components are the side legs and the canopy frame. The side legs are mirror images to provide right and left legs. These are hinged in the center to allow the T-Top to be folded forward. The legs are typically mounted with the bolt heads to the outside for folding the T-Top down. The canopy frame has four sections. The two front sections attach to the legs by the upper leg clamps. The canopy frame hinge allows the canopy frame to fold for storage.

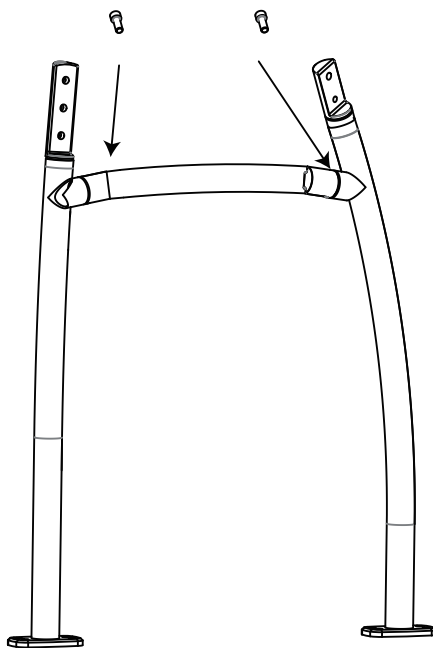
You should protect the parts from scratches by doing the assembly on a tarp or cardboard.

Apply a grease to the bolts before screw in.

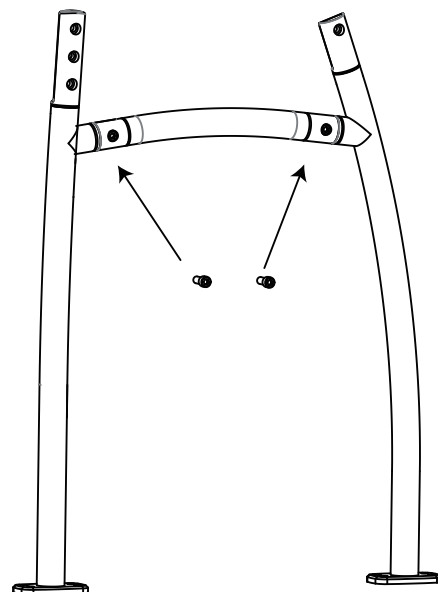


STEP 1

ASSEMBLE THE LOWER SIDE SECTIONS



STBD

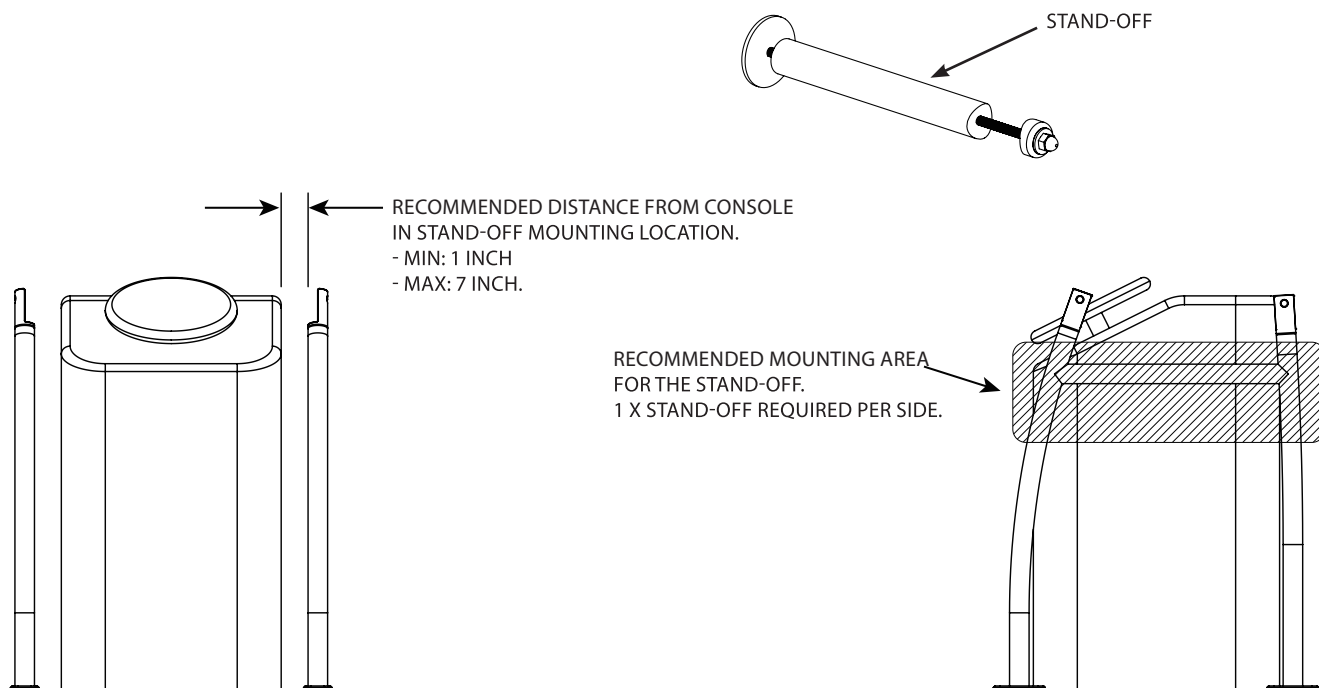


PORT

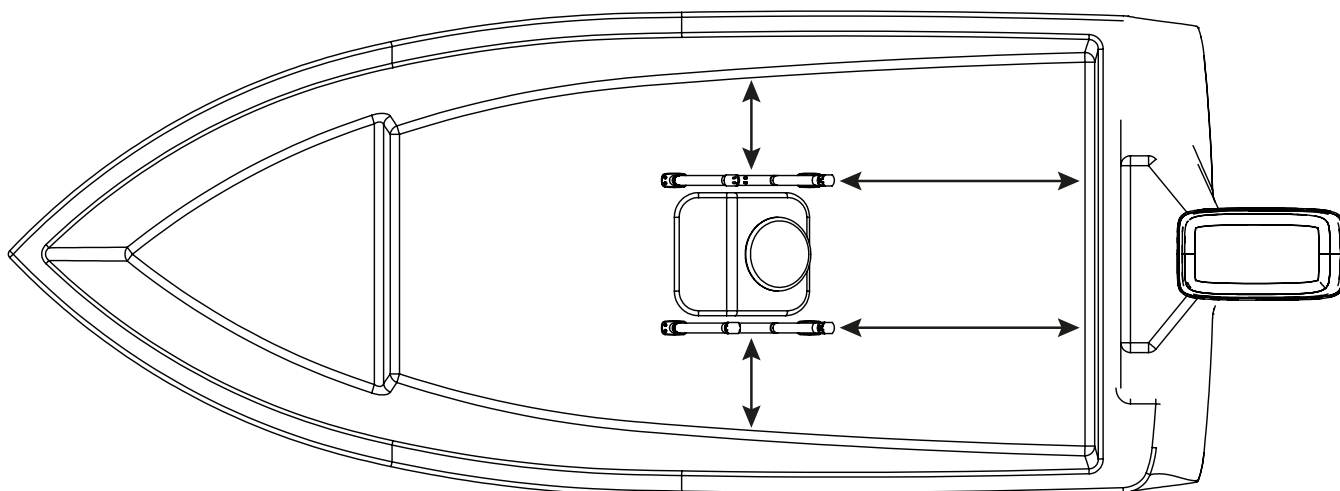
STEP 2

POSITIONING OF THE T-TOP SIDE SECTIONS

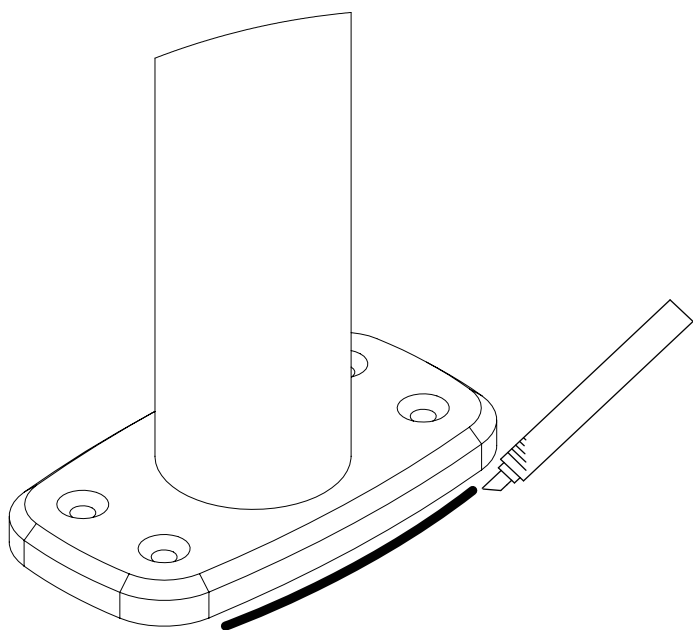
IMPORTANT NOTE: STAND-OFFS ARE USED TO PROVIDE ADDITIONAL SUPPORT TO THE T-TOP. THEY ARE INSTALLED BETWEEN THE CONSOLE AND THE LOWER HALF OF THE T-TOP SIDE SECTIONS. IF REQUIRED, STAND-OFFS WILL BE INSTALLED AT THE END OF THE T-TOP INSTALLATION PROCESS SO IT IS VERY IMPORTANT TO CONSIDER THEIR PLACEMENT NOW BEFORE CONTINUING TO THE NEXT STEP OF THE PROCESS.



- POSITION THE LOWER HALVES OF THE SIDE SECTIONS ON THE DECK.
- MEASURE EQUAL DISTANCES EACH SIDE.
- IT IS IMPORTANT THAT BOTH SIDES HAVE EQUAL MEASUREMENTS FROM THE SIDES AND AFT OF THE BOAT.



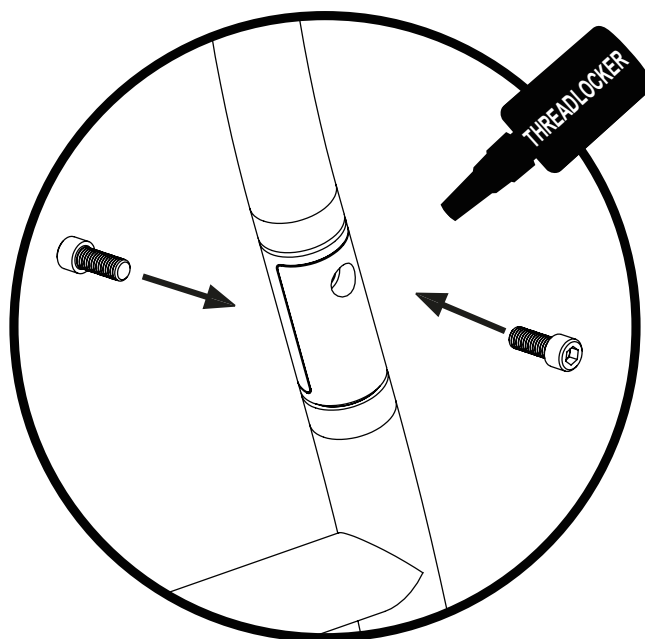
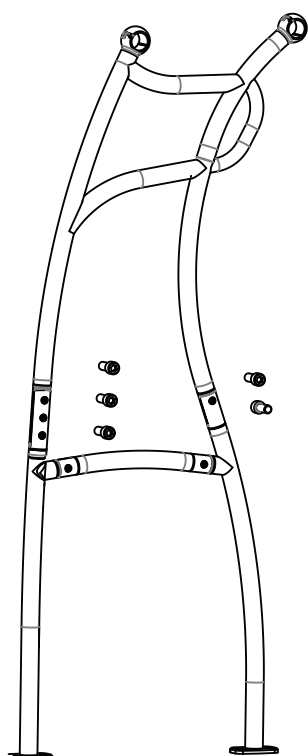
STEP 3



USE A MARKER TO MARK OUT WHERE THE FEET ARE POSITIONED.
NOTE: MAKE SURE THAT THE MARKER IS USED ON THE MASKING TAPE AND DOES NOT MARK UP THE DECK.

STEP 4

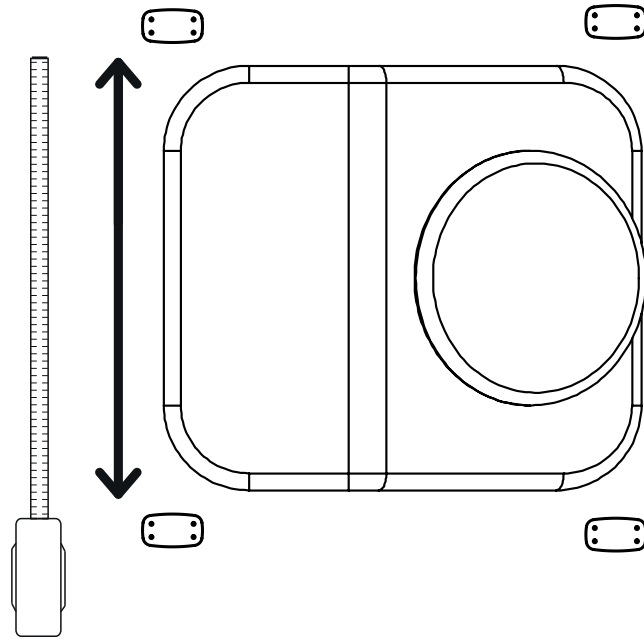
ASSEMBLE THE SIDE SECTIONS



PORT & STARBOARD SIDES

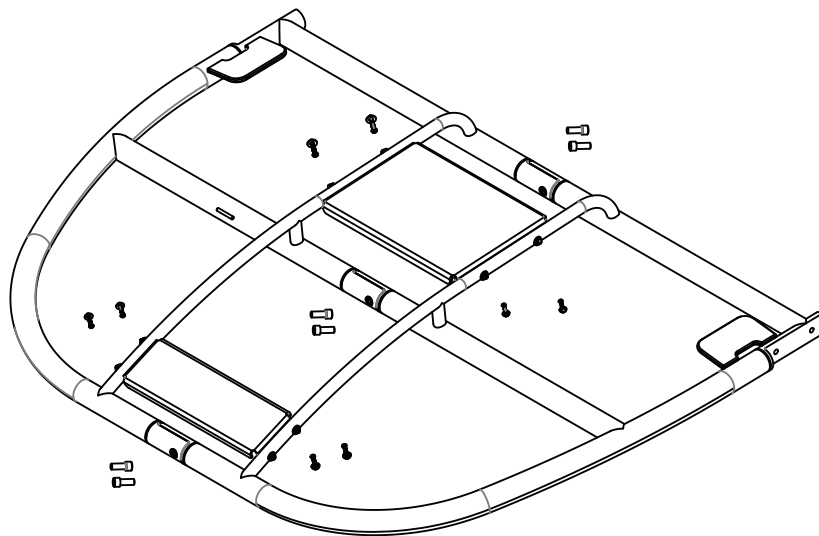
STEP 5

MEASURE THE WIDTH OF YOUR MARKED MOUNTING LOCATIONS. THIS WIDTH WILL THEN BE USED TO ASSEMBLE THE T-TOP SIDES TO THE CANOPY.



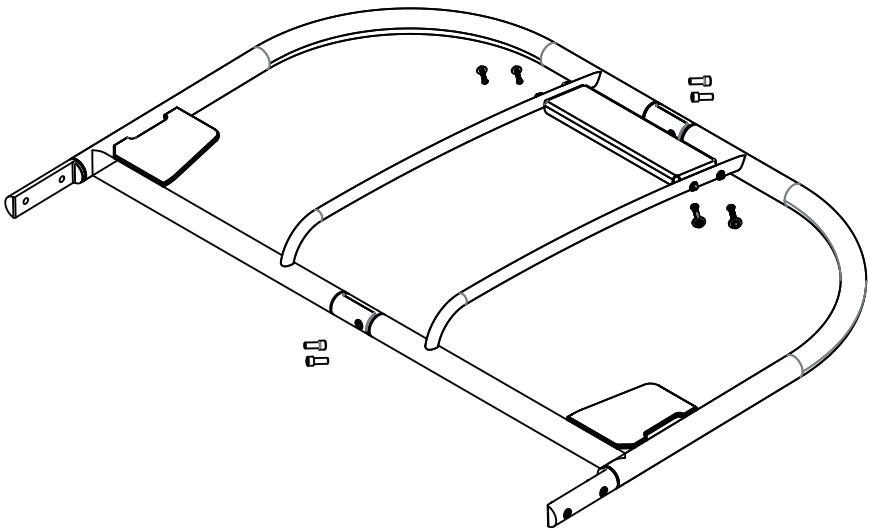
STEP 6

ASSEMBLE THE FRONT TOP SECTION.
FIRST ASSEMBLE THE PORT SIDE TO THE STARBOARD SIDE.
THEN ASSEMBLE THE ACCESSORY PLATE AND THE MIDDLE PLATE.



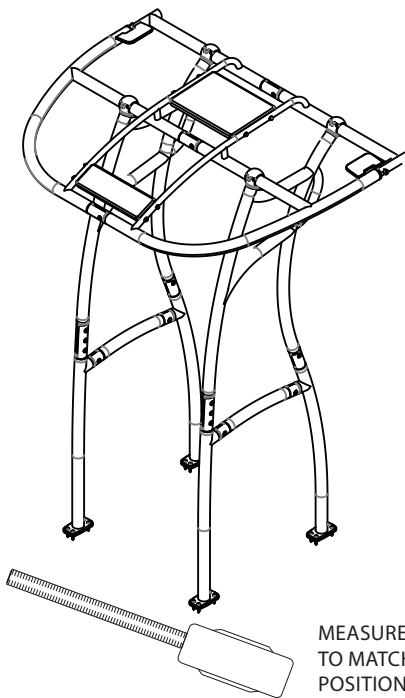
STEP 7

ASSEMBLE THE REAR CANOPY FRAME
FIRST ASSEMBLE THE PORT SIDE TO THE STARBOARD SIDE.
THEN ASSEMBLE THE ACCESSORY PLATE AND THE MIDDLE PLATE.
DO NOT JOINT THE FRONT TO THE REAR YET

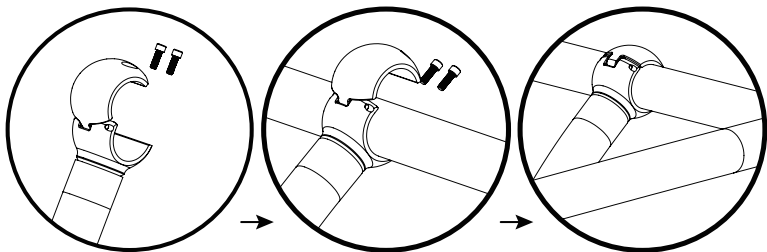


STEP 8

NOTE: ASSEMBLE THE CANOPY TO THE SIDE SECTION WHILE ON LAND.
THE ASSEMBLY WILL THEN BE WALKED ONTO THE BOAT AND PLACED
IN THE MARKED LOCATION.



ATTACH FRONT HALF OF CANOPY

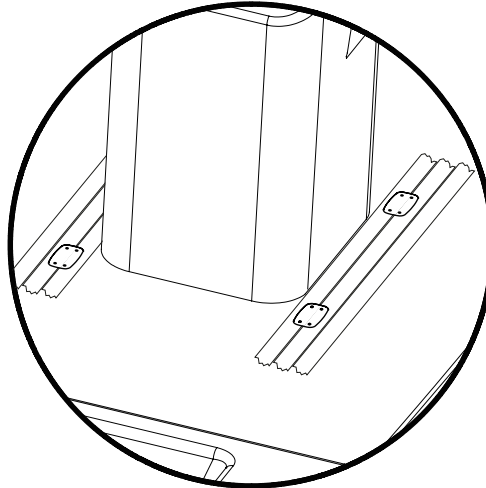


MEASURE WIDTH OF SIDES
TO MATCH THE MOUNTING
POSITION WIDTH

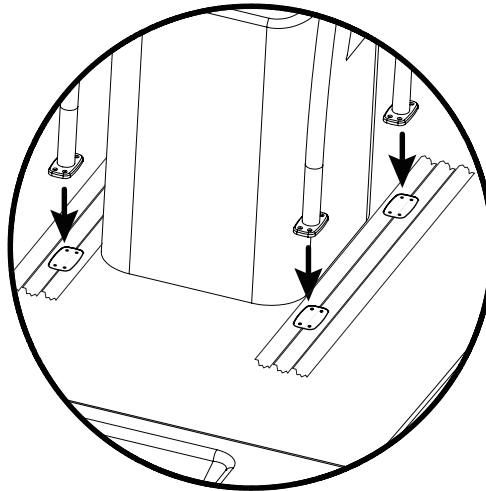
STEP 9

LOWER T-TOP ASSEMBLY OVER CENTER CONSOLE. POSITION THE MOUNTING FEET OVER THE MARKED LOCATIONS.

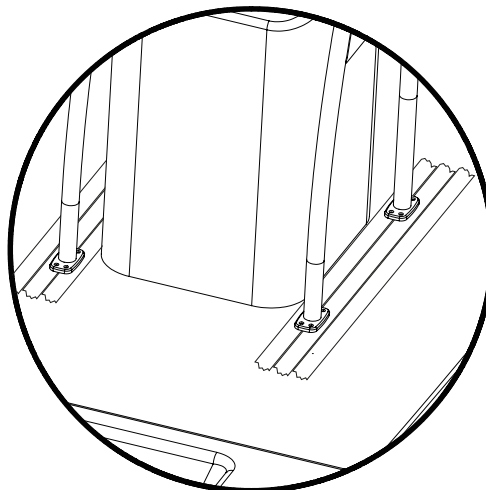
MARKED LOCATIONS



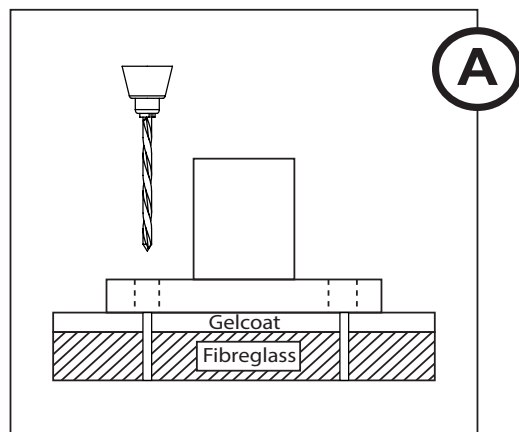
LOWER INTO POSITION



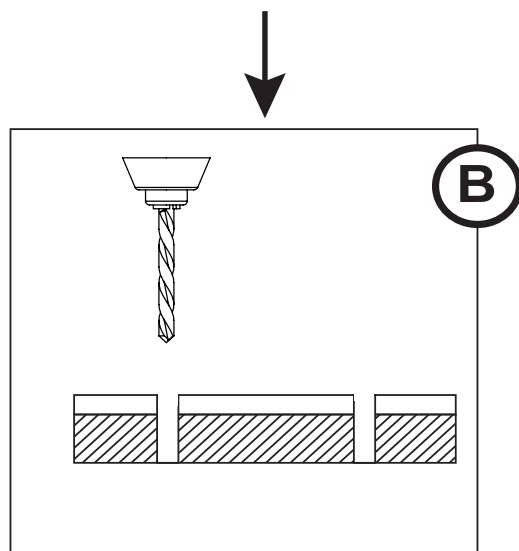
POSITION MOUNTING FEET
OVER MARKED LOCATIONS



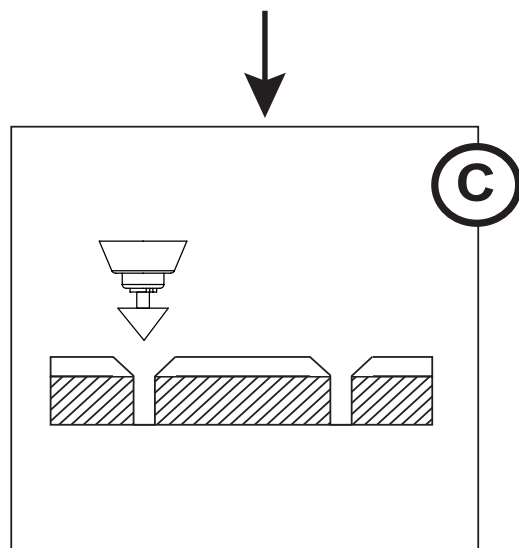
STEP 10



DRILL PILOT HOLE WITH A SMALL DRILL BIT

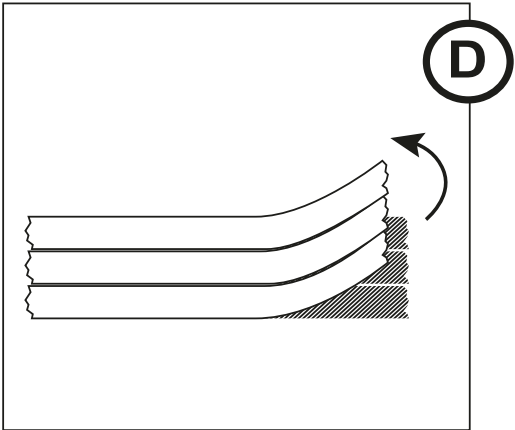


REMOVE T-TOP FROM THE MOUNTING LOCATION AND DRILL A LARGER HOLE FOR THE MOUNTING HARDWARE.
DRILL SIZE = 25 (0.15" IN DIAMETER).

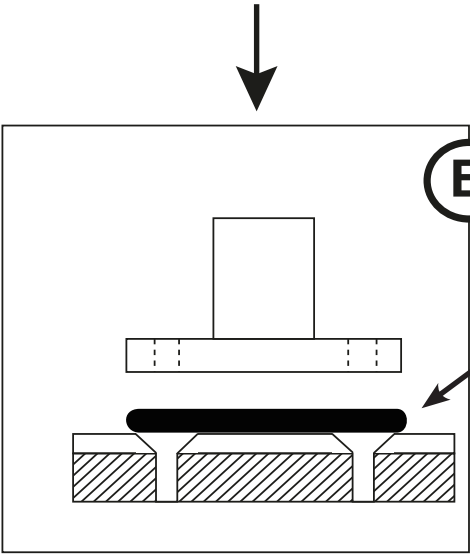


COUNTERSINK THE GELCOAT TO PREVENT STRESS CRACKING DURING INSTALLATION.

STEP 10

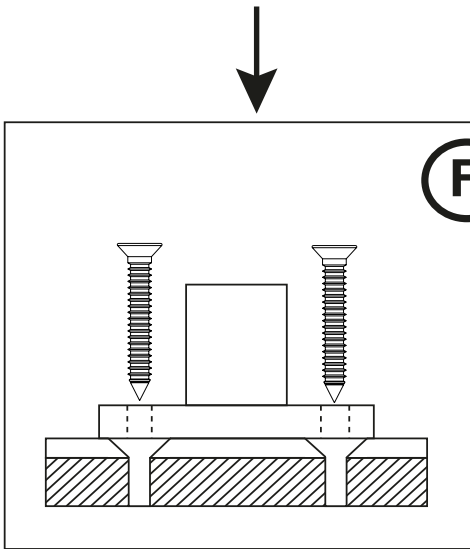


REMOVE MASKING TAPE.



APPLY MARINE GRADE SEALANT.
WE RECOMEND: 3M 5200 MARINE
ADHESIVE OR EQUIVALENT.

THEN REPOSITION THE T-TOP OVER
THE SEALANT AND LOWER INTO
PLACE.

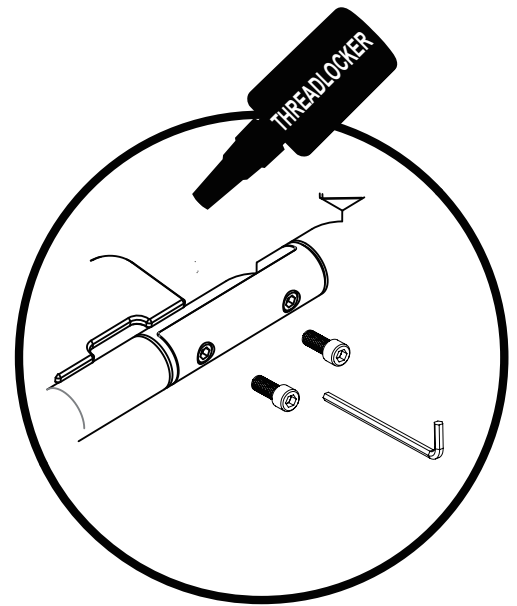
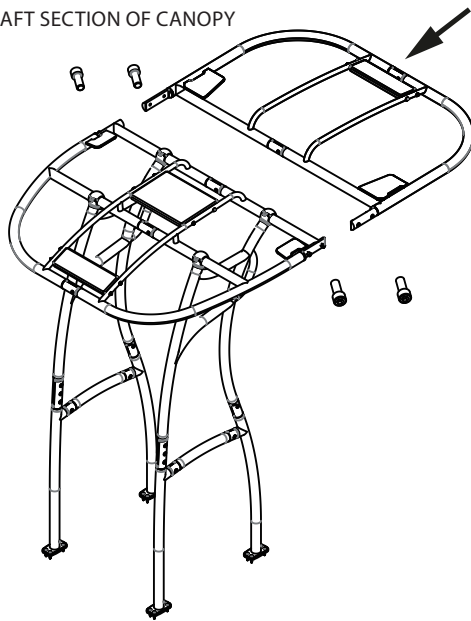


INSTALL SCREWS AND TIGHTLY FASTEN
THE MOUNTING FEET TO THE DECK OF
THE BOAT.

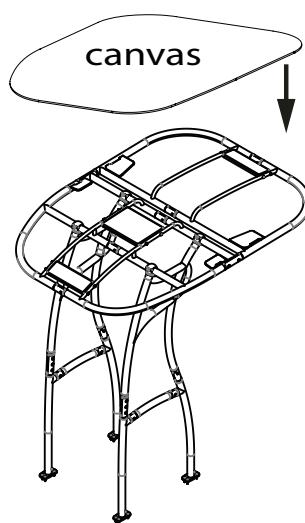
REMOVE EXCESS SEALANT FROM
AROUND THE MOUNTING FOOT.

STEP 11

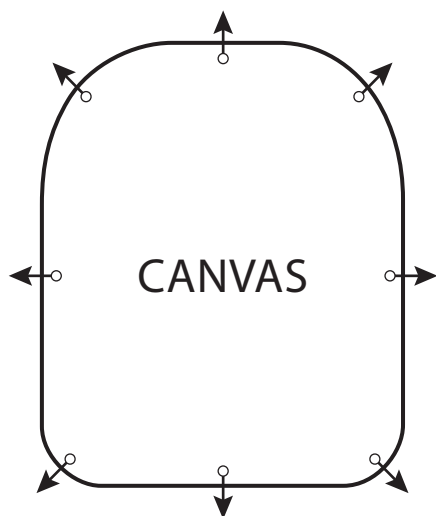
MOUNT AFT SECTION OF CANOPY



STEP 12



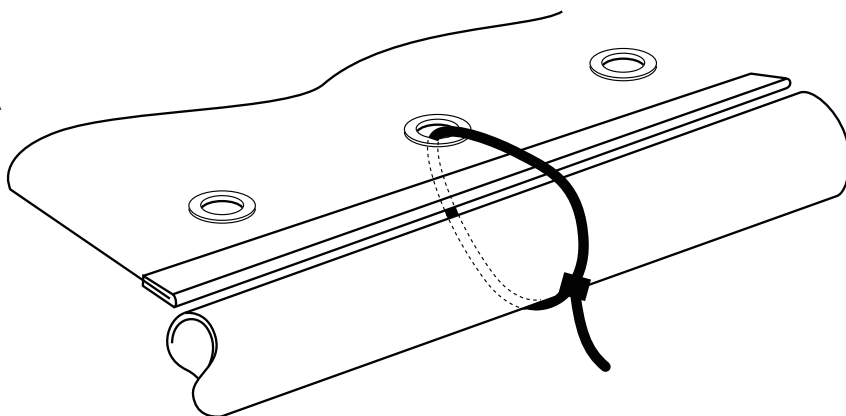
STEP 13



CANVAS

USE ZIP TIES TO FASTEN THE CANOPY IN PLACE BEFORE LACING IT TO THE FRAME.

TIP: USE THE ZIP TIES IN THE CORNERS TO CREATE TENSION IN THE CANOPY.



STEP 14

TIE A KNOT IN EACH END TO START AND STOP THE CORD.

